PART NO. DCAJ433

SUCTION or PROCESS – COPPER
O.D. – .498–.502 (12.6–12.8)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .378–.381 (9.6–9.7)
x .844–.906 (21.4–23.0)
PLUG, –4

D or E

.156–.281
4.0–7.1

8.281–8.344 RAD
210.3–211.9

4.793–4.833
121.7–122.8

.750–.760 DIA.
19.1–19.3
(4) HOLES

2.813–3.313
71.5–84.2

2.406–2.469 RAD
61.1–62.7

2.813–3.063
71.5–77.8

DISCHARGE – COPPER
O.D. – .373–.377 (9.5–9.6)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .315–.318 (8.0–8.1)
x .865–.925 (22.0–23.5)
PLUG, –3 HAND FORM

3.531–3.906
89.7–99.2

C

A

B

3.500–3.750
88.9–95.3

2.313–2.813
58.8–71.5

13.281–13.344 RAD
337.3–338.9

8.531–8.719
216.7–221.5

7.969–8.031
202.4–204.0

3.594–3.844
91.3–97.6

6.946–7.008
176.4–178.0

.188–.250
4.8–6.4 (2) BRK'TS.

.594–.656 RAD
15.1–16.7
(4) PLACES

.156–.281
4.0–7.1

D or E

2.531–2.594
64.3–65.9

.865–.885 DIA.
22.0–22.5
(3) KNOCKOUTS

7.750–7.813
196.9–198.5

2.938–3.188
74.6–81.0

10.344–10.469
262.7–265.9

5.063–5.125
128.6–130.2

6.406–6.594
162.7–167.5

SUCTION or PROCESS – COPPER
O.D. – .498–.502 (12.6–12.8)
WALL – .0545–.0615 (1.4–1.6)
END I.D. – .378–.381 (9.6–9.7)
x .844–.906 (21.4–23.0)
PLUG, –4

NOTE!

1. IF SPECIFIED ON BILL OF MATERIAL ASSEMBLE THESE PARTS AS SHOWN.
2. SEE SPEC. "A–B" & "A–C" FOR PROCESSING.

AJ

Q.A. SYMBOLS
★ = CATEGORY I
▲ = CATEGORY II
■ = CATEGORY III
= CATEGORY IV

NOTE!

1. SEE DWG. #AHT–1 FOR ASSEMBLY OF DISCHARGE CONNECTOR AND LOWER SHOCK LOOP IN LOWER HOUSING.

A	HA–635–6	
B	HA–634	
C	34366–1	
D	34372	
E	34372	

Ⓐ

LT	LC	CHANGE	DATE
A	6A	#228106–1 REMOVED HA–536–99 & HA–535	N.L.C. 8–14–95
REL.		#229791–2	

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DIS.CODE	NAME
34D	SALES COMPRESSOR

DWN.	CK.	APR.	SCALE
R.M.D. 6–7–94	M. O'BRIEN 8–15–95	BLANDEN	1"=2"

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TECUMSEH, MICHIGAN

MATERIAL

PART NO. DCAJ433

INTERNAL USE ONLY
UGIIDISK5:[CLARK]AJ–DCAJ433☐A–C.PRT